

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 5 77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590

REPLY TO THE ATTENTION OF:

APR 2 0 2015

CERTIFIED MAIL # 7009 1680 0000 7677 9166 RETURN RECEIPT REQUESTED

Mr. Dean Gadoury EHS Team Leader BASF Catalyst, LLC 120 Pine Street Post Office Box 4017 Elyria, Ohio 44036-2017

Re: Notice of Violation

Compliance Evaluation Inspection US EPA ID No.: OHD 004 203 519

Dear Mr. Gadoury:

On August 13 – 14, 2013 representatives of the U.S. Environmental Protection Agency conducted a multi-media inspection of the BASF Catalyst, LLC facility at 120 Pine Street, Elyria, Ohio (BASF). The purpose of the inspection was to evaluate BASF's compliance with various environmental regulations. As a large quantity generator of hazardous waste, BASF is subject to the Resource Conservation and Recovery Act, 42 U.S.C. § 6901 *et seq.* (RCRA). This letter relates to BASF's compliance with certain provisions of RCRA; specifically, those regulations related to the generation, treatment and storage of hazardous waste.

Based on information provided by BASF; EPA's review of records pertaining to BASF; and the inspector's observations, EPA has determined that BASF has unlawfully stored hazardous waste without a permit or interim status as a result of BASF's failure to comply with certain conditions for a permit exemption under Ohio Admin. Code §§ 3745-52-34(A)-(C). Paragraphs 1- 3, below, discuss the permit exemption conditions with which BASF was out of compliance at the time of the inspection.

Many of the conditions for a RCRA permit exemption are also independent requirements that apply to permitted and interim status hazardous waste management facilities that treat, store, or dispose of hazardous waste (TSD requirements). When a hazardous waste generator loses its permit exemption due to a failure to comply with an exemption condition incorporated from Ohio Admin. Code chs. 3745-65 to 68 and 3745-256, the generator: (a) becomes an operator of a hazardous waste storage facility; and (b) simultaneously violates the corresponding TSD requirement. The exemption conditions identified in paragraphs 1-3 are also independent TSD

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requirements incorporated from Ohio Admin. Code chs. 3745-65 to 68 and 3745-256. Accordingly, each failure of BASF to comply with these conditions is also a violation of the corresponding requirement in Ohio Admin. Code chs. 3745-65 to 68 and 3745-256 [40 C.F.R. Part 265] (if the facility should have fully complied with the requirements for interim status), or Ohio Admin. Code chs. 3745-54 to 57 and 3745-205 [40 C.F.R. Part 264] (if the facility should have been permitted).

Finally, EPA has determined that BASF violated RCRA requirements related to hazardous waste determinations and manifests as described in paragraph 4, below.

STORAGE OF HAZARDOUS WASTE WITHOUT A PERMIT OR INTERIM STATUS AND VIOLATIONS OF TSD REQUIREMENTS

The permit exemption conditions identified below in paragraphs 1-3 are also independent TSD requirements violated by BASF:

1. Contingency Plan

Under Ohio Admin. Code §§ 3745-52-34(A) and 3745-65-54(C) and (E) [40 C.F.R. §§ 262.34(a) and 265.54(c) and (e)], a large quantity generator's contingency plan must be reviewed, and immediately amended, whenever the facility or list of emergency equipment changes.

At the time of the inspection, page 1 of BASF's August 1, 2013 Contingency Plan indicated that materials are delivered to BASF via rail. However, facility personnel indicated during the inspection that this is no longer done. Page 10 of the Contingency Plan, states that BASF does not store ignitable hazardous waste. However, the inspectors observed a satellite accumulation container in Building C-7 for empty aerosol cans which was labeled as ignitable hazardous waste. Table G-2 on page 21 of the Contingency Plan does not list the emergency equipment (shovels and brooms) in the waste water treatment plant.

2. Hazardous Waste Training

Under Ohio Admin. Code §§ 3745-52-34(A) and 3745-65-16(C) [40 C.F.R. §§ 262.34(a) and 265.16(c)], facility personnel must take part in an annual review of the initial training required under Ohio Admin. Code § 3745-65-16(A) [40 CFR 265.16(a)].

At the time of the inspection, employee Tim Anglin, who was designated in the August 1, 2013 Contingency Plan as an emergency coordinator, was not on the list of employees who received RCRA review training in 2012 and 2013.

3. Inspection Logs

Under Ohio Admin. Code §§ 3745-52-34(A)(1)(a) and 3745-66-74 [40 C.F.R. §§ 262.34(a) and 265.74], a large quantity generator must inspect areas where containers are stored, and record inspections in an inspection log or summary.

At the time of the inspection, the inspection logs for the hazardous waste storage area in Building 2 did not indicate that they were logs for that particular storage area. Additionally, some of the questions on the logs' checklist were not answered.

By failing to comply with the conditions for a permit exemption, above, BASF became an operator of a hazardous waste storage facility, and was required to obtain an Ohio hazardous waste storage permit. BASF failed to apply for such a permit. BASF's failure to apply for and obtain a hazardous waste storage permit violated the requirements of Ohio Admin. Code §§ 3745-50-45(A); 3745-50-41(A) and (D) [40 C.F.R. §§ 270.1(c), and 270.10(a) and (d)]. Any failure to comply with a permit exemption condition incorporated from Ohio Admin. Code chs. 3745-65 to 68 and 3745-256 is also an independent violation of the corresponding TSD requirement.

OTHER VIOLATIONS

4. Hazardous Waste Determinations and Manifests

Under Ohio Admin. Code § 3745-52-11 [40 C.F.R. § 262.11], a person who generates a solid waste must determine if that waste is a hazardous waste. Under Ohio Admin. Code §§ 3745-52-20 [40 CFR § 262.20], a person who transports a hazardous waste off-site must prepare a Manifest according to the instructions in the appendix of that part.

At the time of the inspection, BASF had not completed a determination of whether the chromium and copper waste water treatment sludge exhibited the hazardous waste characteristic for silver. An addendum to the chromium and copper waste water treatment sludge profile added in 2012 indicated that the total concentration of silver in the waste was 180 milligrams/kilogram. The results of a Toxic Characteristic Leaching Procedure test done on the waste in November of 2012 indicated a non-detect concentration (less than 0.05 milligrams/liter) of silver.

Manifest number 009770135 JJK for a shipment of Chrome Copper Sludge to Envirosafe Services of Ohio on January 31, 2013, included the characteristic hazardous waste number D011 for silver. Manifest numbers 010307602 JJK dated January 30, 2013, 010308914 JJK dated May 9, 2013, and 010335375 JJK dated July 11, 2013, for shipments of Chrome Copper Sludge to Envirite of Ohio do not include the characteristic hazardous waste number D011 for silver.

According to Section 3008(a) of RCRA, EPA may issue an order assessing a civil penalty for any past or current violation, requiring compliance immediately or within a specified time period, or both. Although this letter is not such an order or a request for information under Section 3007 of RCRA, 42 U.S.C. § 6927, we request that you submit a response in writing to us no later than 30 days after receipt of this letter documenting the actions, if any, which you have taken since the inspection date of August 14, 2013 to establish compliance with the above conditions and requirements. You should submit your response to Michael Cunningham, U.S. EPA, Region 5, 77 West Jackson Boulevard, LR-8J, Chicago, Illinois 60604.

If you have any questions regarding this letter, please contact Michael Cunningham, of my staff, at (312) 886-4464 or at cunningham.michael@epa.gov.

Sincerely,

Cary J. Victorine, Chief

RCRA Branch

Enclosure

cc: teri.finfrock@epa.state.oh.us

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION 5, LCD RCS2, LR-8J 77 W. JACKSON BOULEVARD CHICAGO, IL 60604

RCRA COMPLIANCE EVALUATION INSPECTION REPORT

8			
SITE NAME	: BASF Catalyst, LLC		
EPA ID No.:	OHD 004 203 519		
ADDRESS:	120 Pine Street Elyria, Ohio 44035	2	
DATE OF IN	SPECTION: August 13 -14, 2013		
EPA INSPEC	CTOR: Michael Cunningham		
STATE INSP	PECTOR: Shannon Ryan		
PREPARED	BY: Michael Cunningham		
APPROVED	BY:	DATE:	

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Purpose of Inspection

This inspection was part of an EPA Multi-Media Compliance Evaluation Inspection of BASF Catalyst, LLC (BASF) located at 120 Pine Street in Elyria, Ohio. The hazardous waste portion of the inspection was an evaluation of BASF's compliance with the hazardous waste regulations found at 3745-52 of the Ohio Administrative Code and 40 Code of Federal Regulations Parts 262 through 279.

Participants

Federal Hazardous Waste Inspector: Michael Cunningham, Environmental Scientist, U.S. EPA State Hazardous Waste Inspector: Shannon Ryan, Ohio EPA, Northeast District Office Representatives of BASF:

David W. Sheaves, M.S., Environmental Team Leader Dean Gadoury, EHS Team Leader Sandra L. Kowaleski, Site Director, Process Catalysts & Technologies Michael J. Murphy, PhD, Site EHS Services Matthew A. Comi, EHS Specialist

Introduction

The hazardous waste portion of the multi-media inspection took place on August 13 and 14, 2013. The hazardous waste inspectors presented their inspector credentials and described the purpose of the hazardous waste portion of the inspection. All of the BASF representatives provided verbal descriptions of the site and accompanied us on a tour. They also provided the records we requested for review.

Site Description

BASF manufactures base metal catalysts. Raw materials include a variety of chemicals including alumina, copper, chromium and nickel oxides, specialty powders (zeolites) silica-aluminum powders, and chromic acid. BASF has operated at the present location since 1898, and currently has approximately 185 employees. BASF added a new battery manufacturing building in 2012 for the production of Lithium Ion cathode batteries. As of the inspection date, BASF has conducting only small scale battery manufacturing operations.

Raw materials are brought in by rail or truck and stored in either the tank farm on the southeast portion of the site or in the warehouse. The catalyst manufacturing processes take place in multiple buildings throughout the site. Processing includes a combination of mixing, reacting, forming, drying, granulating, sizing, and extrusion activities. Materials are dried in kilns and may also be calcined in one of seven calciners.

Emissions from the various manufacturing processes are controlled by air pollution control equipment that collects the material and deposits it into 55-gallon drums. BASF uses orange-colored drums for the collection of emission control deposits so that they can be easily distinguished from other types of drums. The emission control material is managed as hazardous waste (D005, D006, D007, D008).

Off-specification product is either re-processed or sent off-site as hazardous waste (D005, D006, D007, D008). Waste water from the manufacturing processes is sent to an on-site waste water treatment system. Two of the systems treat waste water from the copper-chromium processes, while a third is used for PH adjustment and solids control of the rest of the plant waste water. The two filter presses associated with the copper-chromium process waste water treatment system generate hazardous waste water treatment sludge (D005, D006, D007, D008).

The hazardous waste water treatment sludge is sent to Envirosafe Services of Ohio in Oregon, Ohio, or Envirite of Ohio in Canton, Ohio. The waste water treatment sludge from the filter press associated with the PH and solids treatment process is managed as non-hazardous waste.

The on-site laboratory is used for product quality control purposes. The analytical work done for making hazardous waste determinations is provided by the treatment and disposal facilities that accept the waste. Used oil is generated from the waste water treatment process and the maintenance of process equipment.

August 13, 2013 Site Tour

The inspectors began the tour in the waste water treatment area, and then continued in Building 31. The building has three extrusion lines, an extruder dryer, a calciner, and two impregnating lines. We then walked over to the Reduction Towers where hydrogen gas is used to strip water from product pellets. The stripped water is sent to the waste water treatment system. A skimmer is used to remove oil. The skimmed oil is managed in two oil skimmer tanks located in Building C-7. The tanks were marked with the words "Used Oil." There was also a satellite accumulation container in Building C-7 for empty aerosol cans (D001 – ignitable) and an orange 55-gallon drum attached to a mixer used to make alumina tablets that was marked "Hazardous Waste Dust Collector."

We then went to the new Lithium Ion Battery Building (Building 90). The production process starts out on the fourth floor with the raw materials being moved through the plant in boxes made of a refractory material, called saggers. The saggers are cleaned out after handling the product. The clean-out material is reused in the process. I observed an orange 55-gallon satellite accumulation drum for contaminated Tyvek suits in the sagger clean-up area.

We then went to Building 26 where two rotary calciners are used in the production of copper-chromium products. We went to Building 10 where product tablets are mixed and compressed to make a paste. We went to Building 25 where I observed two dust collectors with orange 55-gallon drums marked "Hazardous Waste."

We then toured Building 2 where the hazardous waste containers are stored. I observed a row of yellow roll-off buggies containing waste from the 583 calciner department, Aluminum Gel process in Building 16, and Building 584 lab area. I also observed super sacs of dry general loose powder waste and sweepings from process equipment clean-out from Buildings 31 and 588. All of the containers were marked with the words "Hazardous Waste", numbers D005, D006, D007, D008, and accumulation start dates. I also observed used bulbs in cardboard containers and used ballasts and batteries in 55-gallon drums. The containers were marked with universal waste labels and accumulation start dates. I also observed 55-gallon drums of used aerosol cans and waste zirconium oxide from Building 509. There were also super sacs containing used filters from the dust control collection systems from various production areas and a tote of used oil.

Outside of the building I observed a roll-off box with a hazardous waste label with numbers D005, D006, D007, D008 that is used for contaminated pieces of equipment and large contaminated filters. I also observed the portable Emergency Spill Station located next to the roll-off box.

August 14, 2013 Site Tour

The inspectors began the tour in the waste water treatment plant laboratory. Tests for metals and pH of the waste water are run in the lab. Waste waters generated in the lab are put back into the waste water treatment system. We then went back to Building 2. I observed several pieces of process equipment along the north and east walls of the building, including a blender, tank, filter press, and dust control unit. The equipment did not appear to be in use.

We then went to the maintenance shop in Buildings 29 and 6. The shop had a parts washer that uses a water-based cleaner. I observed an orange 55-gallon satellite accumulation drum for used emission control filters, and a 30 gallon satellite accumulation drum for used aerosol cans. The drums were marked with a hazardous waste label.

We then went to the Quality Control laboratory where product testing takes place. All waste samples go into a satellite accumulation drum marked with a hazardous waste label. Waste acids may go to the waste water treatment system.

Record Review

The inspectors reviewed the following documents:

- Waste profiles for the waste water treatment sludges, contaminated pieces of equipment, air pollution control solids, and contaminated filters.
 An addendum to the chromium and copper waste water treatment sludge profile added in 2012 indicated that the total concentration of silver in the waste was 180 milligrams/kilogram. The results of a Toxic Characteristic leaching Procedure test done on the waste in November of 2012 indicated a non-detect concentration (less than 0.05 milligrams/liter) of silver.
- Hazardous waste manifests and land disposal restriction forms from 2012 and 2013. Manifest number 009770135 JJK for a shipment of Chrome Copper Sludge to Envirosafe Services of Ohio on January 31, 2013, included the characteristic hazardous waste number D011 for silver. Manifest numbers 010307602 JJK dated January30, 2013, 010308914 JJK dated May 9, 2013, and 010335375 JJK dated July 11, 2013, for shipments of Chrome Copper Sludge to Envirite of Ohio do not include the characteristic hazardous waste number D011 for silver.
- Weekly Inspection Logs for the hazardous waste storage area in Building 2. The inspection logs did not indicate where the hazardous waste storage areas were located. Some of the questions on the checklist were not always answered.
- Training Records.

 The employee Mr. Tim Anglin, who is designated in the Contingency Plan as an emergency coordinator, was not on the list of employees who received RCRA training in 2012 and 2013.

Contingency Plan dated August 1, 2013.
 On page 1 of the Plan indicates that materials are delivered to the plant via rail. However, facility personnel indicated during the inspection that this is no longer done.
 On page 10 of the Plan, it states that the facility does not store ignitable hazardous waste. However, the inspectors observed a satellite accumulation container in Building C-7 for empty aerosol cans which was labeled as ignitable hazardous waste.
 Table G-2 on page 21 of the Plan does not list the emergency equipment (shovels and brooms) in the waste water treatment plant.

Closing Conference

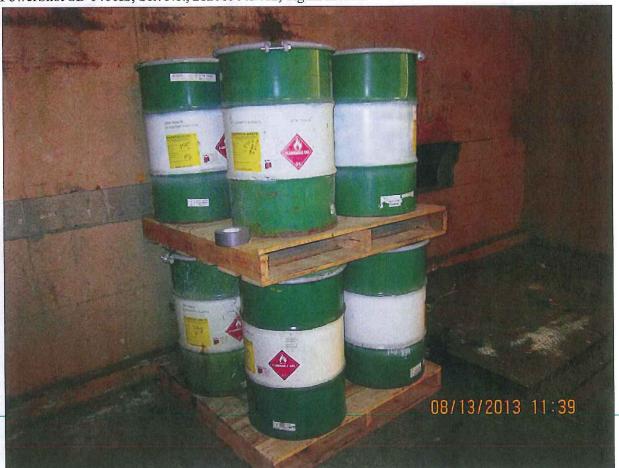
I summarized my review of the site and told the facility personnel that EPA would provide the follow-up response and report.

Attachment

- Large Quantity Generator Checklist



Photograph 1 of 4. Universal waste containers in Building 2. PJN, 08/13/13, 1137 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



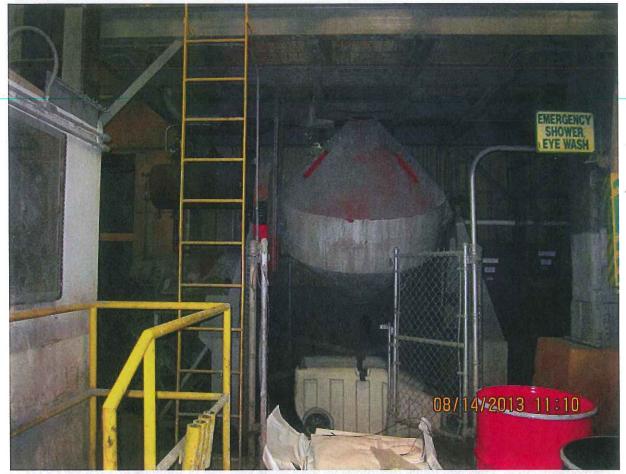
Photograph 2 of 4. Typical drums for waste aerosol cans. PJN, 08/13/13, 1139 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



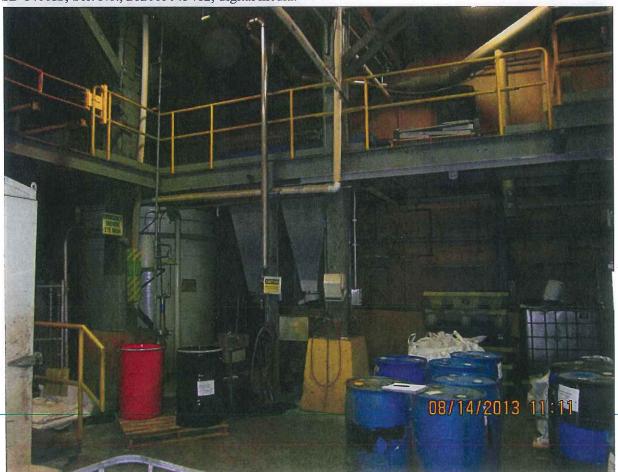
Photograph 3 of 4. View looking west into Building 2. PJN, 08/13/13, 1150 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



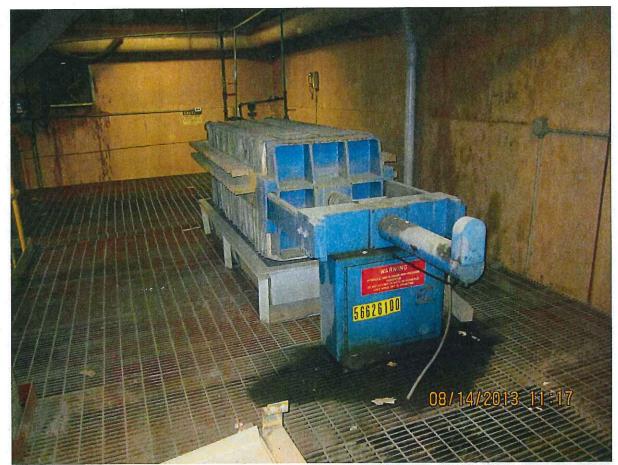
Photograph 4 of 4. Roll-off box for hazardous waste, located immediately south of Building 2. PJN, 08/13/13, 1139 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



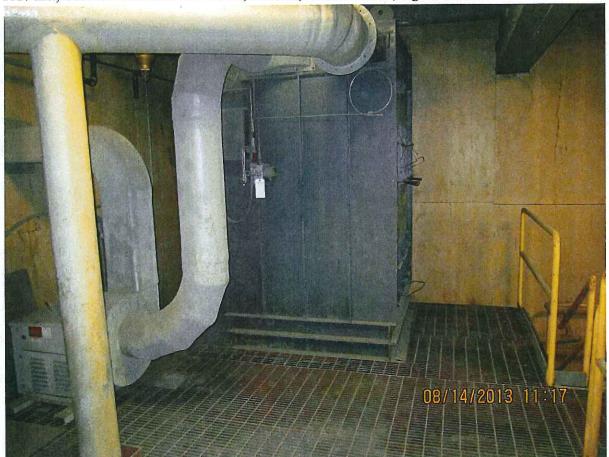
Photograph 1 of 5. Blender along north wall of Building 2. PJN, 08/14/13, 1110 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



Photograph 2 of 5. Tank and filter press (on deck above) along east wall of Building 2. PJN, 08/14/13, 1111 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



Photograph 3 of 5. Plate and frame filter press on deck along east wall of Building 2. PJN, 08/14/13, 1117 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



Photograph 4 of 5. Dust control unit on deck (just south of plate and frame filter press above) on deck along east wall of Building 2. PJN, 08/14/13, 1117 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.



Photograph 5 of 5. Hood on deck along north wall of Building 2, used fill blender in photograph 1. PJN, 08/14/13, 1119 hrs., Cannon PowerShot SD 1400IS, Ser. No., 212065043412, digital media.

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BASE COLD. OHD DOY 203519 August 13-14, 2013

COMPLETE AND ATTACH A PROCESS DESCRIPTION SUMMARY

CESQG: ≤100 Kg. (Approximately 25-30 gallons) of waste in a calendar month or < 1 Kg. of acutely hazardous waste. SQG: Between 100 and 1,000 Kg. (About 25 to under 300 gallons) of waste in a calendar month. LQG: ≥ 1,000 Kg. (~300 gallons) of waste in a calendar month or ≥1 Kg. of acutely hazardous waste in a calendar month. NOTE: To convert from gallons to pounds: Amount in gallons x Specific Gravity x 8.345 = Amounts in pounds. Safety Equipment Used: GENERAL REQUIREMENTS Have all wastes generated at the facility been adequately evaluated? [3745-□ N/A Yes No Are records of waste determination being kept for at least 3 years? [3745-52-2. N/A Has the generator obtained a U.S. EPA identification number? [3745-52-12] 3. Yes No N/A Were annual reports filed with Ohio EPA on or before March 1st? [3745-52-4. Yes □ N/A 41(A)] Are annual reports kept on file for at least 3 years? [3745-52-40(B)] 5. No: N/A Yes Has the generator transported or caused to be transported hazardous waste 6. Yes No N/A to other than a facility authorized to manage the hazardous waste? [ORC 3734.02(F)1 Has the generator disposed of hazardous waste on-site without a permit or 7. Yes N/A at another facility other than a facility authorized to dispose of the hazardous waste? [ORC 3734.02(E)&(F)] Does the generator accumulate hazardous waste? 8. No □ N/A NOTE: If the LQG does not accumulate or treat hazardous waste, it is not subject to 52-34 standards. All other requirements still apply, e.g., annual reports, manifest, marking, record keeping, LDR, etc. Has the generator accumulated hazardous waste on-site in excess of 90 days N/A Yes 🗌 No without a permit or an extension from the director ORC §3734.02(E)&(F)? NOTE: If F006 waste is generated and accumulated for > 90 days and is recycled see 3745-52-34(G)&(H). Does the generator treat hazardous waste in a: [ORC 3734.02(E)&(F)] 10. Container that meets 3745-66-70 to 3745-66-77? □ N/A X a. Yes No Tank that meets 3745-66-90 to 3745-66-100 except 3745-66-97(C)? V b. No N/A Drip pads that meet 3745-69-40 to 3745-69-45? C. N/A V No Containment building that meets 3745-256-100 to 3745-256-102? d. A No T N/A Yes NOTE: Complete appropriate checklist for each unit. NOTE: If waste is treated to meet LDRs, use LDR checklist. Does the generator export hazardous waste? If so: N/A Yes No Has the generator notified U.S. EPA of export activity? [3745-52-□ N/A X a. Yes No Has the generator complied with special manifest requirements? X b. N/A Yes [3745-52-54] For manifests that have not been returned to the generator: has an C. Yes No N/A X exception report been filed? [3745-52-55] Has an annual report been submitted to U.S. EPA? [3745-52-56] d. A No □ N/A Yes

[Facility Name/Inspection Date]

	e.	Are export related documents being maintained on-site? [3745-52-57(A)]	Yes		No 🔲 N/A	A					
MANI	FESTE	REQUIREMENTS			- 17 to 18 t						
12.	Have	all hazardous wastes shipped off-site been accompanied by a est? (U.S. EPA Form 8700-22) [3745-52-20(A)(1)]	Yes	Ø	No 🗌 N/A						
13.		items (1) through (20) of each manifest been completed? -52-20(A)(1)]&[3745-52-27(A)]	Yes	W	No 🗌 N/A						
	NOTE: U.S. EPA Form 8700-22(A) (the continuation form) may be needed in addition to Form 8700-22. In these situations items (21) through (35) must also be completed. [3745-52-20(A)(1)]										
14.											
		generator may designate on the manifest one alternate facility to handle the firm the delivery of waste to the primary designated facility. [37]				ר					
15.	desigr	ransporter was unable to deliver a shipment of hazardous waste to the nated facility, did the generator designate an alternate TSD facility or ne transporter instructions to return the waste? [3745-52-20(D)]	Yes		No □ N/A						
16.		the manifests been signed by the generator and initial transporter? -52-23(A)(1)&(2)]	Yes		No 🔲 N/A						
		ind the generator that the certification statement they signed indicates: 1) transportation and 2) they have a program in place to reduce the volume									
17.		generator received a rejected load or residue and accumulated the on-site, did the generator sign item 18c or 20 of the manifest? [3745-(M)]	Yes		No 🔲 N/A						
18.	within gener	generator did not receive a return copy of each completed manifest 35 days of the waste being accepted by the transporter, did the ator contact the transporter and/or TSD facility to check on the status of easte? [3745-52-42(A)(1)]	Yes		No NA						
19.	If the gener	generator has not received the manifest within 45 days, did the ator file an exception report with Ohio EPA? [3745-52-42(A)(2)]	Yes		No NA						
20.		gned copies of all manifests and any exception reports being retained least three years? [3745-52-40]	Yes		No □ N/A						
		le generated at one location and transported along a publicly accessible re									
storag	ie or tre	eatment on a contiguous property also owned by the same person is not c er requirements must be met. To transport "along" a public right-of-way to	onside bo doo	red "d tinotic	on-site" and m	anifesting					
		er requirements must be met. To transport along 'a public right-of-way to ility or have a permit because this is considered to be "off-site." For addita									
		OAC rule 3745-50-10.	ona n	,,0,,,,	411077 600 1170 1	30,1,1,1,1,0,71					
		TRAINING									
21.	hazar	the generator have a training program which teaches facility personnel dous waste management procedures (including contingency plan mentation) relevant to their positions? [3745-65-16(A)(2)]	Yes	Ø	No. □. N/A /						
22.	Does ensure involve emerge 65-16	the personnel training program, at a minimum, include instructions to e that facility personnel are able to respond effectively to emergencies ing hazardous waste by familiarizing them with emergency procedures, pency equipment and emergency systems (where applicable)? [3745-(A)(3)]	Yes		No N/A						
requir	ed to pi	acility employees that receive emergency response training pursuant to O rovide separate emergency response training, provided that the overall fac of OAC 3745-65-16(A). [3745-65-16(A)(4)]				ity is not					
23.	Is the	personnel training program directed by a person trained in hazardous management procedures? [3745-65-16(A)(2)]	Yes	<u></u>	No 🔲 N/A						
24.	Do ne	w employees receive training within six months after the date of hire (or ment to a new position)? [3745-65-16(B)]	Yes	<u> </u>	No 🔲 N/A						
25.	Does 65-16	the generator provide annual refresher training to employees? [3745- (C)]	Yes	V	No N/A	7.0 /0					
				A		/ D 77//					

[Facility Name/Inspection Date]
[ID number]

LQG/September 2010

Page 2 of 6

	Does	the generator keep records and documentation of:					
	a.	Job titles? [3745-65-16(D)(1)]		Yes		No: N/A	
	b.	Job descriptions? [3745-65-16(D)(2)]	r Tyskhallykern i	Yes	V	No∍ □ N/A	
	C.	Type and amount of training given to each person?	[3745-65-16(D)(3)]	Yes	W	No. □ N/A	
	d.	Completed training or job experience required? [374	45-65-16(D)(4)]	Yes ·	V	No N/A	
27. Are training records for current personnel kept until closure of the facility and are training records for former employees kept for at least three years from the date the employee last worked at the facility? [3745-65-16(E)]							
azar nclud	dous w le the f	following section can be used by the inspector to doct vaste management have been trained. The employee following: environmental coordinators, drum handlers, vaste inspections, emergency response teams, persor	es who need training (v emergency coordinate	vritten ors, pe	and, erson	or on-the -job)	may ct
Job F	erform	ned	Name of Employee			Date Traine	ed .
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CON.	TINGE	NCY PLAN) a	
28.	Does	is the owner/operator have a contingency plan to miniman health or the environment from fires, explosions or use of hazardous waste? [3745-65-51(A)]		Yes	d	No 🗆 N/A	
29. Does the plan describe the following:						W	
	a.	Actions to be taken in response to fires, explosions release of hazardous waste? [3745-65-52(A)]	or any unplanned	Yes	Ø	No 🔲 N/A	
	b.	Arrangements with emergency authorities? [3745-6	65-52(C)]	Yes	V	No □ N/A	
ā	C.	A current list of names, addresses and telephone not home) of all persons qualified to act as emergency [3745-65-52(D)]		Yes	년	No □ N/A	□ ë.S
	d.	A list of all emergency equipment, including: location description and brief outline of capabilities? [3745-6	on, a physical 65-52(E)]	Yes	P	No V N/A	
	e.	An evacuation plan for facility personnel where ther evacuation may be necessary? [3745-65-52(F)]	re is possibility that	Yes		No □ N/A	letto
CFR mana plan	Part 18 agemer which i a's Inte	ne facility already has a "Spill Prevention, Control and 0 510, or some other emergency plan, the facility can an int provisions that are sufficient to comply with OAC rec meets all regulatory requirements. Ohio EPA recomm orgrated Contingency Plan Guidance (One Plan)." [3748]	mend that plan to incor quirements. The facili nends that the plan be 5-65-52(B)]	porate ty maj	e haz y dev l on t	zardous waste velop one contir the "National Re	ngency
4	Is a copy of the plan (plus revisions) kept on-site and been given to all emergency authorities that may be requested to provide emergency services [3745-65-53(A)&(B)]					No. [] N/A	
31.		the generator revised the plan in response to rule cha pment and personnel changes, or failure of the plan?	[3745-65-54]	Yes	F	No. 🔲 N/A	
32.		n emergency coordinator available at all times (on-site	or on-call)? [3745-	Yes	N	No I N/A	

EMER	GENC	Y PROCEDURES									
33.	Has the	ere been a fire, explosion or release of hazardous waste or hazardous constituents since the last inspection? If so:	Yes		No 🔯 N/A						
-	a.	Was the contingency plan implemented? [3745-65-51(B)]	Yes		No N/A	×					
	b.	Did the facility follow the emergency procedures in 3745-65-56(A) through (H)?	Yes		No. No.	区					
	C.	Did the facility submit a report to the Director within 15 days of the incident as required by 3745-65-56(I)?	Yes		No □ N/A						
explos enviro	sion, or nment.	3745-65-51(B) requires that the contingency plan be implemented immed release of hazardous waste or hazardous waste constituents, which could	diately i d threa	when ten h	ever there is a i uman health an	tire, ad the					
PREP		NESS AND PREVENTION									
34.	Is the facility operated to minimize the possibility of fire, explosion, or any unplanned release of hazardous waste? [3745-65-31]										
35.	Does due to	the generator have the following equipment at the facility, if it is required actual hazards associated with the waste:	,								
	a.	Internal communications or alarm system? [3745-65-32(A)]	Yes		Na □ N/A						
	b.	Emergency communication device? [3745-65-32(B)]	Yes	<u>'</u>	No □ N/A						
	c.	Portable fire control, spill control and decon equipment? [3745-65-32(C)]	Yes	[2 [^]	No 🔲 N/A						
	d.	Water of adequate volume/pressure per documentation or facility rep? [3745-65-32(D)]	Yes	<u> </u>	No 🔲 N/A	Ċ.					
NOTE	: Veri	by that the equipment is listed in the contingency plan.									
36.	Is em	ergency equipment tested (inspected) as necessary to ensure its proper tion in time of emergency? [3745-65-33]	Yes		No □ N/A						
37.	[3745	mergency equipment tests (inspections) recorded in a log or summary? i-65-33]	Yes		No □ N/A						
38.	comm	ersonnel have immediate access to an internal alarm or emergency nunication device when handling hazardous waste (unless the device is equired under 3745-65-32)? [3745-65-34(A)]	Yes	[]/	No 🗀 N/A						
39.	devic	re is only one employee on the premises, is there immediate access to a e (eg., phone, hand held two-way radio) capable of summoning external gency assistance (unless not required under 3745-65-32)? [3745-65-	Yes	□	No 🗓 N/A	中					
40.	Is ad	equate aisle space provided for unobstructed movement of emergency ill control equipment? [3745-65-35]	Yes	Ø	No □ N/A						
41.	Has	he generator attempted to familiarize emergency authorities with ble hazards and facility layouts? [3745-65-37(A)]	Yes	V	No D N/A						
42.	Whe	re authorities have declined to enter into arrangements or agreements, he generator documented such a refusal? [3745-65-37(B)]	Yes		No 🔲 N/A	<u> </u>					
SATI	1	ACCUMULATION AREA REQUIREMENTS									
43.	Does	the generator ensure that satellite accumulation area(s):									
	а.	Are at or near a point of generation? [3745-52-34(C)(1)]	Yes	4	No □ N/A						
-	b.	Are under the control of the operator of the process generating the waste? [3745-52-34(C)(1)]	Yes	'	No □ N/A						
	c.	Do not exceed a total of 55 gallons of hazardous waste per waste stream? [3745-52-34(C)(1)]	Yes	Ū/	['] No □ N/A						
	d.	Do not exceed one quart of acutely hazardous waste at any one time? [3745-52-34(C)(1)]	Yes	Ū	No □ N/A	N N					

	e.	Containers are closed, in good condition and compatible with wastes stored in them? [3745-52-34(C)(1)(a)]	Yes	7	No 🔲 N/A	
	f.	Containers are marked with words "Hazardous Waste" or other words identifying the contents? [3745-52-34(C)(1)(b)]	Yes	d	No 🔲 N/A	
44.		generator accumulating hazardous waste(s) in excess of the amounts in the preceding question? If so:	Yes		No 🗌 N/A	M
	a.	Did the generator comply with 3745-52-34(A)(1) through (4) or other applicable generator requirements within three days? [3745-52-34(C)(2)]	Yes		No. [] N/A	(A)
	b.	Did the generator mark the container(s) holding excess with the accumulation date when the 55 gallon (one quart) limit was exceeded? [3745-52-34(C)(2)]	Yes		No N/A	Þ
gener acute gener	ation ir hazard ation.	satellite accumulation area is limited to 55 gallons of hazardous waste acc the process under the control of the operator of the process generating the lous waste). There could be individual waste streams accumulated in an a	ne was area fro	te (le	ss then 1 quart	for
		ANAGEMENT OF CONTAINERS IN <90 DAY ACCUMULATION AREAS	5			
45.	[3745	he generator marked containers with the words "Hazardous Waste?" -52-34(A)(3)]	Yes	ď	No No	
46.		accumulation date on each container? [3745-52-34(A)(2)]	Yes	ď	No 🔲 N/A	
47.	Are h	azardous wastes stored in containers which are:			*	
	a.	Closed (except when adding/removing wastes)? [3745-66-73(A)]	Yes	J.	No N/A	
	b.	In good condition? [3745-66-71]	Yes		No N/A	
c. Compatible with wastes stored in them? [3745-66-		Compatible with wastes stored in them? [3745-66-72]	Yes	V	No 🗀 N/A	
×	d.	Handled in a manner which prevents rupture/leakage? [3745-66-73(B)]	Yes	W	No 🔲 N/A	
NOT	E: Rec	ord location on process summary sheets, photograph the area, and record	on fac	cility.r	nap.	30-13-0-10-1
48.		container accumulation areas(s) inspected weekly? [3745-66-74]	Yes	ΩÍ.	No □ N/A	
	a.	Are inspections recorded in a log or summary? [3745-66-74]	Yes	V	No 🔲 N/A	. П
NOT	E: "We	ek" means 7 consecutive days per ORC§1.44(A).				
49.	Are c	containers of ignitable or reactive wastes located at least 50 feet (15 rs) from the facility's property line? [3745-66-76]	Yes	Ą	No 🔲 N/A	
50.		containers of incompatible wastes stored separately from each other by as of a dike, berm, wall or other device? [3745-66-77(C)]	Yes		No N/A	ĺχ[
51.	If the mate	generator places incompatible wastes, or incompatible wastes and rials in the same container, is it done in accordance with 3745-65-17(B)? 5-66-77(A)]	Yes		No 🗀 N/A	N
52.	If the previ	generator places hazardous waste in an unwashed container that ously held an incompatible waste, is it done in accordance with 3745-65-)? [3745-66-77(B)]	Yes		No 🔲 N/A	村
mixtu	ıre or c	C 3745-65-17(B) requires that the generator treat, store, or dispose of ignition on mingling of incompatible wastes, or incompatible wastes and materials conditions or threaten human health or the environment.				l the
53.	appe	generator has closed a <90 day accumulation area does the closure are to have met the closure performance standard of 3745-66-11? [3745-4(A)(1)]	Yes		No 🗀 N/A	
	4		1			

thata	E: Please provide a description of the unit and documentation provided by the ge losure was completed in accordance with the closure performance standards. If closure must also be completed in accordance with OAC 3745-66-97 (except for	the ger	nerato	or has closed a	<90 aay				
	PRE-TRANSPORT REQUIREMENTS								
54.	Does the generator package/label its hazardous waste in accordance with the applicable DOT regulations? [3745-52-30, 3745-52-31 and 3745-52-32(A)]	Yes	Ø	No N/A					
55.	Does each container ≤119 gallons have a completed hazardous waste label? [3745-52-32(B)]	Yes	4	J. Harris					
56.	Before off-site transportation, does the generator placard or offer the appropriate DOT placards to the initial transporter? [3745-52-33]	Yes		No 🔲 N/A					

		situation (Fig. 1)	(1mi)		Beniterenie TID: 10309				. 14	683	, . 			
. [JNIFORM HAZARDOUS	gned for use on elite (12-pito 1. Generator ID Number	ch) typewriter.)			se Phone	4. Manifest		m Approved	d. OMB No	. 2050-003		
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Π	١.	Exporter, I certify that the co	ontents of this consignment conf	form to the terms of the attached 40 CFR 262.27(a) (if I am a large	EPA Acknowledame	nt of Consent		· series of	r export an	prierit and re	am me Emile	ary		
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GIGNATED	19:1	Hazardous Waste Report Mar	nagement Method Codes (i.e. co	odes for hazardous waste treatme	int, disposal, and red	cycling systems)	<u> </u>		· 7·/	main in the	<u>-1, 18</u>	1 2		
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	20. Prin	Designated Facility Owner or ted/Typed Name	Operator: Certification of receipt	of hazardous materials covered by	by the manifest exce Signature	pt as noted in Item	18a	1 /1						
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		15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shippin marked and labeled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations. If exporter, I certify that the contents of this consignment conform to the terms of the attached EPAAcknowledgment of Consent.										assined, pack I am the Prim	ауеч, агу
ŀ		Exporter, I certify that the I certify that the waste min	contents of this cons nimization statement	ignment conform to the identified in 40 CFR 26:	terms of the attached 2.27(a) (if I am a large	i EPA Acknowledgmei e quantity generator) o	nt of Consent. or (b) (if I am a sm	all quantity ger	nerator) is true.				
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ONATED EACH ITY		18c. Signature of Alternate Fac	ility (or Generator)			ř ;		5' ¹ .	9		M	onth Day I	Year
Į.		19. Hazardous Waste Report N	Vanagement Method	Codes (i.e., codes for h	azardous waste treatr	nent, disposal, and re	cycling systems)	•					-
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		20. Designated Facility Owner. Printed/Typed Name	or Operator: Certifica	tion of receipt of hazard	ous materials covere	d by the manifest exce Signature	ept as noted in Iter	n 18a			Mo	onth Day	. Year
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UNIFORM HAZARDOUS WASTE MANIFEST	1. Generator ID Numb	004 203 519		2. Page 1 of	3. Emergency Respor (800) 832-			Tracking N		4 J.	JK		
5. Generator's Name and Mailir			ION		Generator's Site Addre	ss (if different th			42 0 =	T.			
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2050 CENTRAL AVENUE, S.E. CANTON, OH 44707							Sept (1			**			
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Form Approved, OMB No. 2050-0039 Please print or type. (Form designed for use on elite (12-pitch) typewriter.) 4. Manifest Tracking Number 2. Page 1 of | 3. Emergency Response Phone UNIFORM HAZARDOUS 1. Generator ID Number 010307602 (800) 832-4357 OHD 004 203 519 WASTE MANIFEST Generator's Site Address (if different than mailing address) 5. Generator's Name and Mailing Address BASF CORPORATION 120 PINE STREÉT ELYRIA, OH 44035 (440) 329-2567 Generator's Phone: U.S. EPA ID Number 6. Transporter 1 Company Name QHD 980 568 992 Envinte of Chio, Inc. U.S. EPA ID Number 7. Transporter 2 Company Name U.S. EPA ID Number ENVIRITE OF OHIO, INC. 8. Designated Facility Name and Site Address OHD 980 568 992 2050 CENTRAL AVENUE, S.E. CANTON, OH 44707 (330) 617-4300 Facility's Phone: 10. Containers 9b. U.S. DOT Description (including Proper Shipping Name, Hazard Class, ID Number, 11. Total 12. Unit 13. Waste Codes Quantity Wt./Vol. and Packing Group (if any)) No. Type HM CHOOT DOOG 10005 1. RQ, MA3977, Hazardous waste, Solid, p.o.s. (Cadmum & Chrossium), 9, PGIII CM 0006, ERG #171 ERATOR 20 DOUB GEN 14. Special Handling Instructions and Additional Information 1. 14840 / CHROME COPPER SLUDGE / Please contact the generator if not deliverable. 15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labeled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations. If export shipment and I am the Primary Exporter, I certify that the contents of this consignment conform to the terms of the attached EPAAcknowledgment of Consent. I certify that the waste minimization statement identified in 40 CFR 262.27(a) (if I am a large quantity generator) or (b) (if I am a small quantity generator) is true. Day Generator's/Offeror's Printed/Typed Name 16. International Shipments Export from U.S. Port of entry/exit: Import to U.S. Date leaving U.S.: Transporter signature (for exports only): 17. Transporter Acknowledgment of Receipt of Materials Month Day Year Signature Transporter 1 Printed/Typed Name Tomps (3) Month Transporter 2 Printed/Typed Name 18. Discrepancy __ Partial Rejection Full Rejection 18a. Discrepancy Indication Space Type __ Quantity Residue Manifest Reference Number: U.S. EPA ID Number 18b. Alternate Facility (or Generator) Facility's Phone: Month Day 18c. Signature of Alternate Facility (or Generator) 19. Hazardous Waste Report Management Method Codes (i.e., codes for hazardous waste treatment, disposal, and recycling systems) 20. Designated Facility Owner or Operator; Certification of receipt of hazardous materials covered by the manifest except as noted in Item 18a Month Day Year Signature Printed/Typed Name

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